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DV550QUM-R11

Product Specification

Rev. P0

FUZHOU BOE OPTOELECTRONICS TECHNOLOGY Co., LTD

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2023/03/06

REVISION HISTORY

 $(\sqrt{})$ preliminary specification ()Final specification

Revision No.	Page	Description of changes	Date	Prepared			
P0		Initial Release	2023/03/06	XIE ZT			
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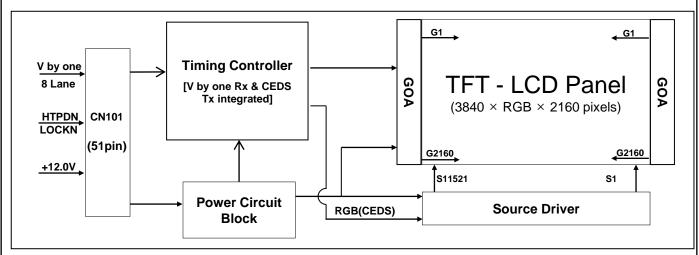
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1.0 GENERAL DESCRIPTION

1.1 Introduction

DV550QUM-R11 is a color active matrix TFT LCD MDL using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This MDL has a 55 inch diagonally measured active area with UHD resolutions (3840 horizontal by 2160 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this MDL can display 1.07G colors. The TFT-LCD MDL panel is adapted for a low reflection and higher color type.



1.2 Features

- V by one interface with 8 lanes
- High-speed response
- Low color shift image quality
- 8-bit + FRC color depth, display 1.07G colors
- Wide viewing angle
- ADS technology is applied for high display quality
- RoHS compliant
- 7*24hrs usage support with dynamic video or 5min Static switching
- Landscape and Portrait usage support
- QWP Pol
- 3500nit BLU brightness usage support

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1.3 Application	1.3 Application						
Outdoor Commercial Digital Display							

- Outdoor Display Terminals for Control System
- Outdoor Landscape and Portrait Signage Display

1.4 General Specification

< Table 1. General Specifications >

Parameter	Specification	Unit	Rer	marks
Active area	1209.6(H) ×680.4 (V)	mm		
Number of pixels	3840(H) ×2160 (V)	pixels		
Pixel pitch	315(H) ×315(V)	um		
Pixel arrangement	Pixels RGB Vertical stripe			
Display colors	1.07G	colors	8-bit + FR	С
Display mode	Normally Black			
Dimensional outline	e 1235.6(H)*708.6(V)*66.8(T)	mm	Detail refer to drawing	
Bezel width (L/R/U/	D) 10.9/10.9/10.9/13.1	mm		
Weight	TBD	kg		
Power Consumptio	n TBD (Logic)	Watt	Тур.	
Surface Treatment	AGLR, 2H(Min), Anti-glare treatment (Front Polarizer) Haze 1%, 2H(Min), Anti-glare treatment (Bottom Polarizer)			
Back-light	D-LED			
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2.0 ABSOLUTE MAXIMUM RATINGS

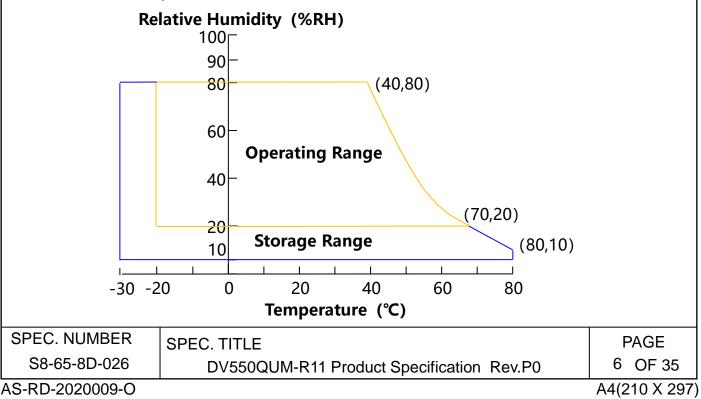
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

Parameter	Symbol	Min.	Max.	Unit	Remark
Dowor Supply Voltago	VDD	VSS-0.3	13.5	V	Ta = 25 °C
Power Supply Voltage	VBLU	VSS-0.3	26.7	V	Ta = 25 ℃
Operating Temperature	T _{OP}	-TBD	-TBD	°C	
Operating Temperature	T _{SUR}	-TBD	-TBD	°C	
Storage Temperature	T _{ST}	-TBD	-TBD	°C	Note 1
Operating Ambient Humidity	Нор	-TBD	-TBD	%RH	
Storage Humidity	Hst	-TBD	-TBD	%RH	

< Table 2. Module Electrical Specifications >

[VSS=GND=0V]

Note 1 : Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.





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3.0 ELECTRICAL SPECIFICATIONS

3.1 TFT LCD Module

< Table 3 Module Electrical Specifications >

[Ta =25±2 °C]

	Parameter	Symbol	Values			Unit	Remark
	Falameter	Symbol	Min	Тур	Max	Unit	Remark
Power Sup	ply Input Voltage	VDD	10.8	12	13.2	Vdc	
Power Sup	ply Ripple Voltage	VRP	-	-	300	mV	
Power Sup	ply Current	IDD	-	TBD	TBD	mA	Note 1
Power Con	sumption	PDD	-	TBD	TBD	Watt	Note I
Rush curre	nt	IRUSH	-		TBD	A	Note 2
	Differential Input High Threshold Voltage	VLVTH	-	-	+50	mV	Note 3
V by One Interface	Differential Input Low Threshold Voltage	VLVTL	-50	-	-	mV	
	Common Input Voltage	VLVC	-	0	-	V	
CMOS	Input High Threshold Voltage	VIH	2.7	-	3.3		
Interface	Input Low Threshold Voltage	VIL	0	-	0.6	V	

Note 1 : The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=12.0V,

Frame rate f_V =60Hz and Clock frequency = 74.25MHz.

Test Pattern of power supply current

a) Typ : Mosaic 7X5 (L0/L255)

- Note 2 : The duration of rush current is about 2ms and rising time of Power Input is 0.5ms(min)
 - В RG B | R | G | B R G В В G G в R G В В R G R G R R G В R G в G в

b) Max : Horizontal 1 Line (L0/L255) c) Flicker Test Pattern

Note 3 : V By one signal Eye diagram should be OK. Otherwise, there will be abnormal display.

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3.0 ELECTRICAL SPECIFICATIONS

3.2 Backlight Unit

< Table 3. Backlight Unit Electrical Specifications > $[Ta = 25 \pm 2 \degree C]$

	Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply	Power Supply Input Voltage		21.6	24	26.4	Vdc	
Power Supply	y Ripple Voltage	VRP	-	-	600	mV	
Power Supply	y Current	IDD	-	17.5	19	А	
Rush current		IRUSH	-	-	5	А	Note 1
Power Consu	Imption	PDD	-	420	-	Watt	PWM Duty =100%
LED Forward	Voltage	V _F	-	67.2	72	V	-
LED Forward	LED Forward Current		-	112	-	mA	-
LED Power C	LED Power Consumption			365	-	W	Note 2
LED Life-Tim	e	P _{LED}	50000	-	-	Hour	IF = 100mA
PWM Control	PWM High Level	-	2.7	3.3	5	V	
Level	PWM Low Level	-	0	-	0.7	V	
LEDEN	LEDEN High Level	-	2.7	3.3	5	V	
Control Level	LEDEN Low Level	-	0	-	0.7	V	
PWM Control Frequency		F _{PWM}	200	-	10000	Hz	
Duty Ratio		-	-	-	-	%	

Notes : 1. The duration of rush current is about 2ms and rising time of Power Input is 1ms(min) 2. Power supply voltage 12V for LED Driver, Driver efficiency 87%,

Calculator Value for reference IF \times VF \times 48/ 0.87 = PLED

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3.3 Backlight Input Pin Assignments

Connector type : CI1015M1HRA_NH-15pin or equivalent

Pin No.	Symbol	Feature
1	VIN	Operating Voltage Supply, +24V DC regulated
2	VIN	Operating Voltage Supply, +24V DC regulated
3	VIN	Operating Voltage Supply, +24V DC regulated
4	VIN	Operating Voltage Supply, +24V DC regulated
5	VIN	Operating Voltage Supply, +24V DC regulated
6	VIN	Operating Voltage Supply, +24V DC regulated
7	GND	Ground and Current Return
8	GND	Ground and Current Return
9	GND	Ground and Current Return
10	GND	Ground and Current Return
11	GND	Ground and Current Return
12	GND	Ground and Current Return
13	NC	NC
14	BL_ON	BLU On-Off control: DC 0 to 0.3V off, DC 2.4 to 5V On
15	PWM	1%≤Duty≤100%

DC Input specification

	Parameter		Symbol			Value		
			Symbol	Min.	Тур.	Max.	Unit	
	LED forward voltage per ch annel		VLED	-	67.2	72	V	
	LED forward current per ch annel		ILED	-	112	-	mA	
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4.0 INTERFACE CONNECTION

4.1 Module Input Signal & Power: Cable length suggest less than 500mm - VBO Connector: IS050-C51B-C39-S(UJU).

< Table 4. Module Input Connector Pin Configuration >

Pin No	Symbol	Description	Pin No	Symbol	Description
1	VCC	Power supply (10.8~13.2V)	16	NC	No connection
2	VCC	Power supply (10.8~13.2V)	17	NC	No connection
3	VCC	Power supply (10.8~13.2V)	18	SDA	I2C Data for BOE Use Only
4	VCC	Power supply (10.8~13.2V)	19	SCL	I2C Clock fo BOE Use Only
5	VCC	Power supply (10.8~13.2V)	20	Local_ON	Local dimming on/off
6	VCC	Power supply (10.8~13.2V)	21	BIST	High (Default) or NC: On; Low : off
7	VCC	Power supply (10.8~13.2V)	22	Section	VX1 SECTION
8	VCC	Power supply (10.8~13.2V)	23	NC	No connection
9	NC	No connection	24	GND	GROUND
10	GND	GROUND	25	HTPDN	Hot plug
11	GND	GROUND	26	LOCKN	LOCK
12	GND	GROUND	27	GND	GROUND
13	GND	GROUND	28	RX0N	Negative VBO differential d ata input0
14	GND	GROUND	29	RX0P	Positive VBO differential da ta input0
15	NC	No connection	30	GND	GROUND

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Pin No	Symbol	Description	Pin No	Symbol	Description
31	RX1N	Negative VBO differential d ata input1	42	GND	GROUND
32	RX1P	Positive VBO differential da ta input1	43	RX5N	Negative VBO differential d ata input5
33	GND	GROUND	44	RX5P	Positive VBO differential da ta input5
34	RX2N	Negative VBO differential d ata input2	45	GND	GROUND
35	RX2P	(2P Positive VBO differential da ta input2		RX6N	Negative VBO differential d ata input6
36	GND	GROUND	47	RX6P	Positive VBO differential da ta input6
37	RX3N	Negative VBO differential d ata input3	48	GND	GROUND
38	RX3P	Positive VBO differential da ta input3	49	RX7N	Negative VBO differential d ata input7
39	GND	GROUND	50	RX7P	Positive VBO differential da ta input7
40	0 RX4N Negative VBO differential d ata input4		51	GND	GROUND
41	RX4P	Positive VBO differential da ta input4			

Notes : 1. NC (Not Connected) : This pins are only used for BOE internal operations.

2.BIST : This pin is used for selecting display pattern mode when input DE or input CLOCK quits toggling.

Rear view of LCM



BIST Pattern



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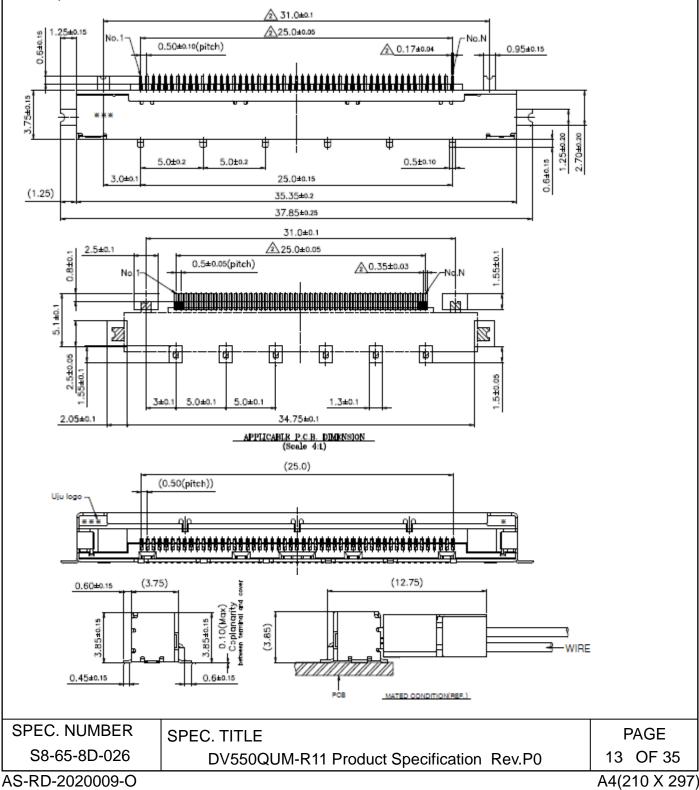
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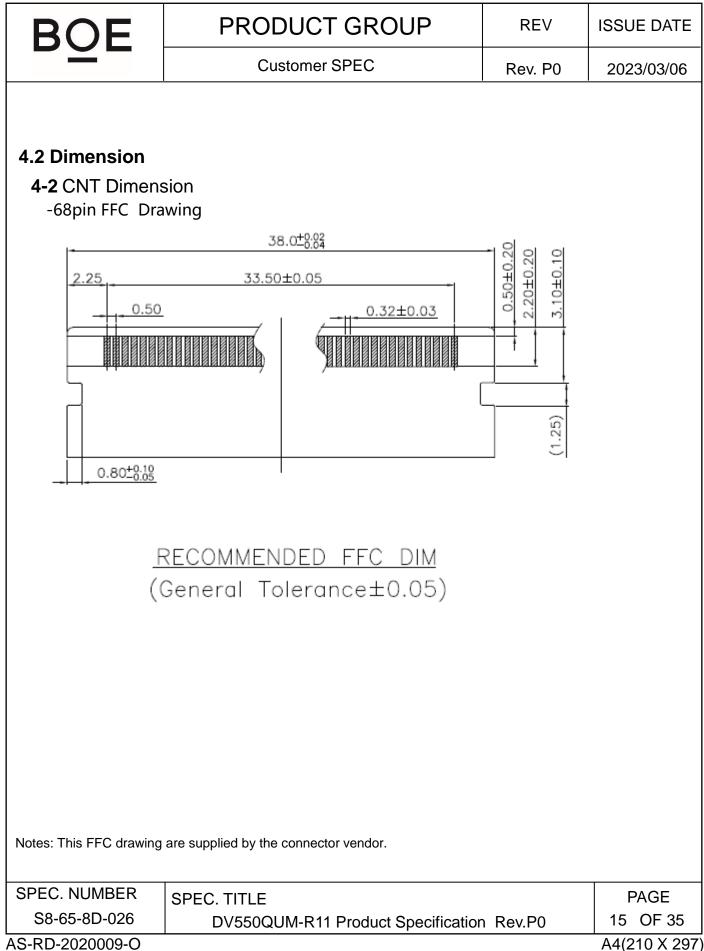
4.2 Dimension



-51pin Connector: IS050-C51B-C39-S



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4.2 Dimension						
4-2 CNT Dimen	sion					
	or :05030HR-H68D					
	42.50±0.20					
	33.50±0.08		1			
	. <u>05</u> А ~ ⊐ аллалалалалалаладаладаладала.	B				
		68X				
		/pin №./ B 🖛				
	0.98	±0.10 -1 -2.	27±0.10			
			0.85±0.10			
0.60	38.04 ^{+0.06}	3.53±0.10	0.00-10.10			
6		_				
(1.10) (5.15) (0.40)	DEPATI A A	(2.30) 3.20 3.90				
		MIL B-B ALE 2:1				
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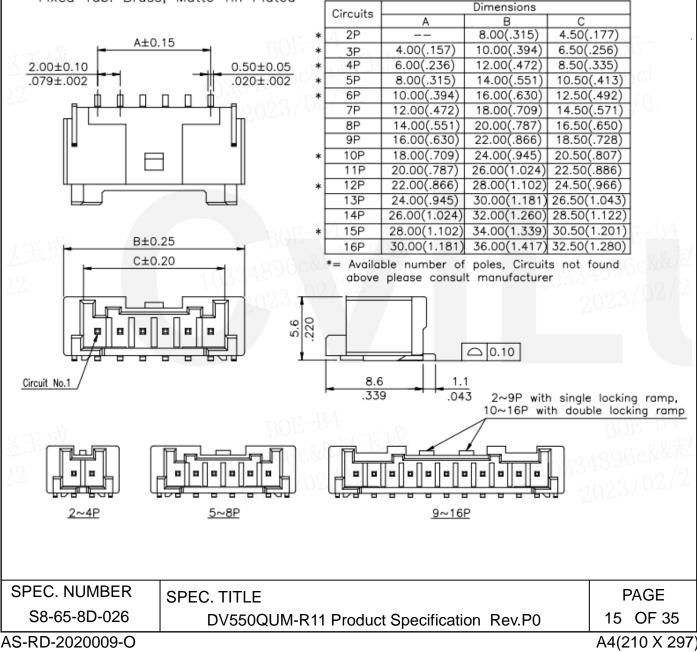


4.0 Dimension

- 4-2 CNT Dimension
 - 15pin Connector: CI1015M1HRA_NH

Note:

- * High temperature plastic UL94V-0, Color Nature
- * Contact: Brass
- * Fixed Tab: Brass, Matte Tin Plated





- 4.3 V by One Misc. Setting.-1 Section
 - a) System side have to put pull high resistor on LOCKN/HTPDN pins.
 - b) V by one data mapping as follows.

< Table 9. \	V by one	setting &data	mapping Table >
--------------	----------	---------------	-----------------

	1Section								
			Had	tive=3840					
	ро	rt0	ро	rt1	ро	rt2	ро	port3	
	Lane 0	Lane 1	Lane 2	Lane 3	Lane 4	Lane 5	Lane 6	Lane 7	
	PSBS								
	FSBP								
V Blanking									
	FSBP								
	FSBE SR								
	Pixel 1	Pixel 2	Pixel 3	Pixel 4	Pixel 5	Pixel 6	Pixel 7	Pixel 8	
	Pixel 9	Pixel 10	Pixel 11	Pixel 12	Pixel 13	Pixel 14	Pixel 15	Pixel 16	
Line 1									
	Pixel3833	Pixel3834	Pixel3835	Pixel3836	Pixel3837	Pixel3838	Pixel3839	Pixel3840	
	PSBS								
	FSBP								
H Blanking									
	FSBP								
	FSBE								
	Pixel 1	Pixel 2	Pixel 3	Pixel 4	Pixel 5	Pixel 6	Pixel 7	Pixel 8	
	Pixel 9	Pixel 10	Pixel 11	Pixel 12	Pixel 13	Pixel 14	Pixel 15	Pixel 16	
Line 2									
	Pixel3833	Pixel3834	Pixel3835	Pixel3836	Pixel3837	Pixel3838	Pixel3839	Pixel3840	

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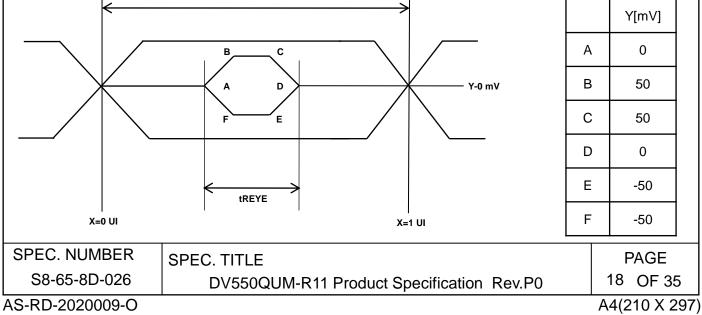
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5.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL 5.1 Input Data Specification CN1

- Table 6 Vx1 Byte length and Color mapping

Byte		Packer input	Color data mapping							
Dyte			30 bpp RGB							
		Bit-0	R2							
		Bit-1	R3							
		Bit-2	R4							
0		Bit-3	R5							
		Bit-4	R6							
		Bit-5	R7							
		Bit-6	R8							
		Bit-7	R9							
		Bit-8	G2							
		Bit-9	G3							
		Bit-10	G4							
1		Bit-11	G5							
		Bit-12	G6							
		Bit-13	G7							
		Bit-14	G8							
		Bit-15	G9							
		Bit-16	B2							
		Bit-17	B3							
		Bit-18	B4							
2		Bit-19	B5							
2		Bit-20	B6							
		Bit-21	B7							
		Bit-22	B8							
		Bit-23	B9							
		Bit-24	-							
		Bit-25	-							
		Bit-26	B0							
3		Bit-27	B1							
3		Bit-28	G0							
		Bit-29	G1							
		Bit-30	R0							
		Bit-31	R1							
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5	5.2 Signal Timing	Waveform	n < Table	10. Signal T	iming T	able >			_
	Paramete	er	Symbol	Condition	Min	Тур	Max	Unit	
				3-byte	380	tTCIP/30	1667	PS	
	Unit Interval(VBO Bit Rate		tRBIT	4-byte	285	tTCIP/40	1250	PS	
		/		5-byte	266	tTCIP/50	1000	PS	
	Eye Width at Pac	kage Pin	tREYE	-	-	0.5	-	UI]
	Eye Width Posit Package F		tA	-	-	0.25	-	UI	
	Eye Width Posit Package F		tB	-	I	0.3	-	UI	
	Eye Width Posi Package F		tC	-	-	0.7	-	UI	
	Eye Width Posit Package F		tD	-	I	0.75	-	UI	
	Eye Width Posit Package F		tE	-	I	0.7	-	UI	
	Eye Width Posit Package F		tF	-	-	0.3	-	UI	
	Intra – pair S	Skew	TTOSK_intra	-	-	-	0.3	UI]
	Inter – pair S	Skew	TTOSK_inter	-	-	-	40	UI	
	SSCG		_					%	
			tRBIT	>		Γ		V[m]/]	- 1





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6.0 SIGNAL TIMING SPECIFICATION

6.1 Timing Parameters

< Table 7. Timing Table >

Item	Symbol		Min	Тур	Max	Unit
DCLK	Period	tCLK	12.5	13.47	15.1	ns
DCLK	Frequency	-	66	74.25	80	MHz
Horizonta	Horizontal Period (Total)	tHP	530	550	570	tCLK
	Horizontal Valid	tHV		480		tCLK
	Horizontal Blank	tHB	50	70	90	-
	Vertical Period (To tal)	tVP	2180	2250	2450	tHP
Vertical	Vertical Valid	tVV		2160		tHP
	Vertical Blank	tVB	20	90	290	tHP
	Frequency	fV	57	60	63	Hz
VBO Receiver	Input spread spectrum ratio	SSr	-0.5	-	+0.5	%
Clock	Inter-Pair Skew	TRISK_Inter	-5	-	5	UI

Note

1. While operation, DE signal should be have the same cycle. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode, but the signals of Hsync and Vsync must be inputted even though this TCON is operated at DE Only Mode.

2. Best operation clock frequency is 74.25Mhz.

3. Frequency = [Htyp. Total] * [Vtyp. Total] * [vertical Frame rate]

H Total, V Total and Frame rate should operate within the range between Fre quency_Min and Frequency_Max

4. Except Best operation clock frequency, FOS(Flicker & Brightness & Crosstalk, Etc.) are not guaranteed.

5. Main frequency Max is 80MHz without spread spectrum

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6.2 Input Signals, Basic Display Colors and Gray Scale of Colors

< Table 12. Input Signal and Display Color Table >

														In	out	Сс	olor	Da	ata												
0	Color		Ν	٨S	B	F	RED)	L	SB	8	Ν	٨S	В	0	GR	EE	N	L	SE	3		MS	SB		BL	UE	Ξ	L	SB	
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0	G9	G8	G7	G6	G5	G4	G3	G2	G1	G0	В9	B8	B7	B6	B5	В4	В3	B2	B1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
Basic	Blue(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R																															
	RED(1022)	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
G																															
	Green (1022)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	Green (1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Blue(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
В																															
	Blue(1022)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0
	Blue(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
PEC. NL		S	PE		T																								PA		
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6.3 Power Seque	e		
		90% 10%	T6
Interface signal (Input data) Hi	-Z Active Signal	Hi-	-Z
LOCKN 0V HOST I2C Command			
BLU ON/OFF Enable 0V			

< Table 14. Sequence Table >

Devenuetor		Values		Units
Parameter	Min	Тур	Max	Units
T1	0.5	-	10	ms
T2	0	-	50	ms
T3	200	-	-	ms
T4	100	-	-	ms
T5	0	-	50	ms
Т6	5	-	-	S
T7	-	-	200	ms
T8	1200	-	-	ms
Т9		Depends on I2C command		
T10	300	_	-	ms
T11	_	_	-	

Note 1: Even though T1 is over the specified value, there is no problem if the rush current is within Spec.

Note 2: When the power supply VDD is 0V, keep the level of input signals on the low or high impedance;

% Please avoid floating state of interface signal at invalid period.

% When the power supply for LCD (VDD) is off, be sure to pull down the valid and invalid data to 0V.

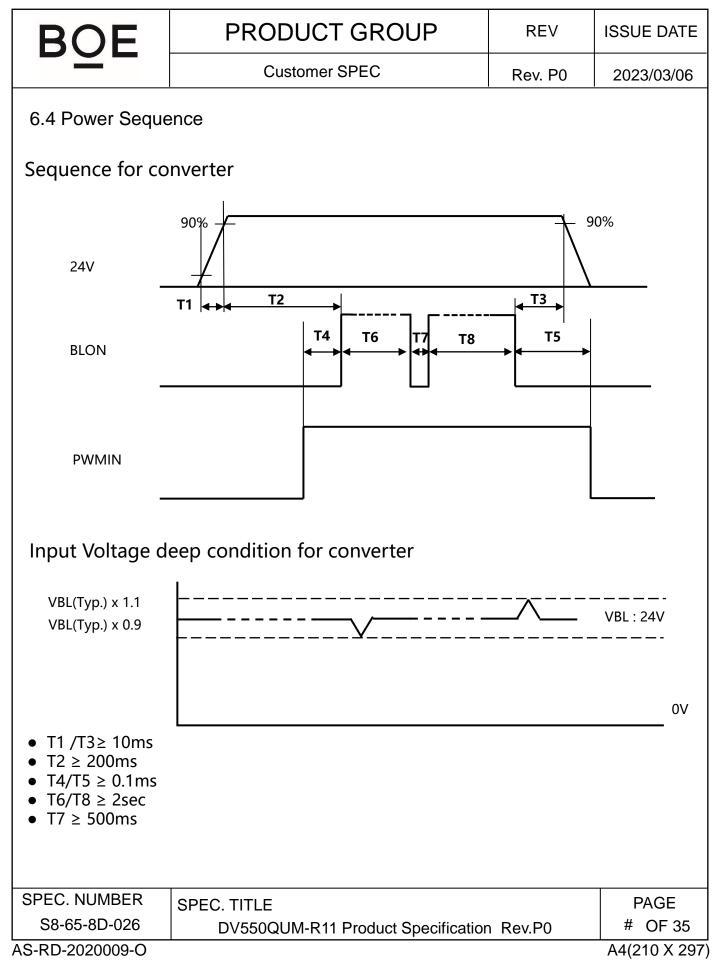
Note 3: The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.

Note 4: T5 should be measured after the Module has been fully discharged between power off and on period Note 5: Even though T7&T10 is over the specified value, please extend the time of Back Light on to ensure invalid dat a will not be seen.

Note 6: T11: Voltage of VDD must decay smoothly after power-off, there should be none re-bounding voltage. (customer system decide this value)

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7.0 OPTICAL SPECIFICATIONS

The test of optical specifications shall be measured in a dark room (ambient luminance≤1 lux and temperature=25±2°C) with the equipment of Luminance meter system (Goniometer system and PR730) and test unit shall be located at an approximate distance 180cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta_{\emptyset=0}$ (= θ_3) as the 3 o'clock direction (the "right"), $\theta_{\emptyset=90}$ (= θ_{12}) as the 12 o'clock direction ("upward"), $\theta_{\emptyset=180}$ (= θ_9) as the 9 o'clock direction ("left") and $\theta_{\emptyset=270}$ (= θ_6) as the 6 o'clock direction ("bottom"). While scanning θ and/or \emptyset , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 12.0V at 25°C. Optimum viewing angle direction is 6 'clock.

< Table 12. Optical Table >

[VDD = 12.0V, Frame rate = 60Hz, Ta = 25 ± 2 °C]

Parame	eter	Symbol	Condition	Min	Тур	Max	Unit	Remark	
	Horizontal	Θ ₃			89		Deg.		
Viewing	HOHZOHIAI	Θ ₉	CR > 10		89		Deg.		
Angle	Vertical	Θ ₁₂	CR > 10		89		Deg.		
	ventical	Θ ₆			89		Deg.		
Contrast	ratio	CR		800:1	1200:1	-		Note 2	
Brightn	ess	Lv		2800	3500	-	nit	MDL	
White luminanc	e uniformity	ΔΥ		75	-	-	%	Note 3	
	White	W _x			TBD				
	vvnite	W _v	Θ = 0°		TBD				
	Ded	R _x	(Center)		TBD				
Reproduction	Red	R _v	Normal	TYP.	TBD	TYP.		1	
of color	C room	G _x	Viewing	- 0.03	TBD	+ 0.03		Note 4	
	Green	G _y	Angle		TBD]	
	Blue	B _x			TBD				
	Diue	B _y			TBD				
Col	or Gamut			68	72	-	%		
Response Time	G to G	Τ _g		-	10	TBD	ms	Note 4	
Cell Transn	nittance	Tr.	-		TBD	-	%	Note 5	
							I		
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Note :

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- 2. Contrast measurements shall be made at viewing angle of θ = 0° and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See Figure 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

CR = Luminance when displaying a white raster Luminance when displaying a black raster

- 3. The color chromaticity coordinates specified in Table 9.shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel. The BLU is used by BOE.
- 4. Response time Tg is the average time required for display transition by switching the input signal as below table and is based on Frame rate fV =60Hz to optimize. Each time in below table is defined as Figure 2 and shall be measured by switching the input signal for "any level of gray(bright)" and "any level of gray(dark)".

Meas	ured	Target																
Resp	onse	0										223	239	255				
	0																	
	15	\sim	\sim															
	31		/	\backslash	/													
	47			/	/	\sum												
	63																	
	79 95						\geq											
	111			-														
Start	127								\sim									
	143									\sim	\backslash	/						
	159										\backslash	\sim	/					
	175											/	/	/				
	191														/			
	207													/	\backslash	\square		
	223														/		\geq	
	239			-													\sim	\geq
	233																	
5.		ule is '	on of Transmittance (T%) : e is with white(L255) signal input Luminance of LCD Module Transmittance =															
				Luminance of BLU														
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8.0 MECHANICAL CHARACTERISTICS

8.1 Dimensional Requirements

Figure 3(located in Appendix) shows mechanical outlines for the OC DV366FBB-N10

. Other parameters are shown in Table 13.

< Table 13. Dimensional F	Parameters >
---------------------------	--------------

Parameter	Specification	Unit
Weight	TBD	KG
Active area	1209.6(H) ×680.4 (V)	mm
Pixel pitch	315(H) ×315(V)	um
Number of pixels	3840(H) ×2160 (V) (1 pixel = R + G + B dots)	pixels

8.2 Mounting

See FIGURE 3. (shown in Appendix)

8.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

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9.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

No	Test Items	Conditions
1	High temperature storage test	Ta = 80 °C, 240 hrs
2	Low temperature storage test	Ta = -30 °C, 240 hrs
3	High temperature & high humidity operation test	Ta = 50 ℃, 80%RH, 240hrs
4	High temperature operation test	Ta = 60 °C, 240hrs
5	Low temperature operation test	Ta = -20°C, 240hrs
6	Thermal shock	Ta = -20 °C ↔ 60 °C (0.5 hr), 100 cycle
7	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

< Table 14. Reliability Test Parameters >

Note 1 : In the standard conditions, there is no function failure issue occurred.

This test condition is based on BOE module.

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9.0 PROD	9.0 PRODCUT SERIAL NUMBER																
XXXX (4)				XXX (10	P	SO	F	0	Mod	lule ID			Revisio	
XXXX (5)				dule II					\simeq				e(扫描 则如下		₹),Ē	前17位编	扁
			条形 码								3 (4)			「端ID) い格待び			
	хх-хх	xxxx	-xxxx	x-xxx-	xxxx	3)			MADE IN C	US Hina	5					间无空格	各)
MDL ID Na		Rule	e: 3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Code	S I	-	S	A	1	0	8	5	9	4	2	0	0	0	1	D	В
Descriptio d	Product de/GBN G-CODI 一对应	→ 0 <u>-</u>	Grad e	line	Ye	ar	Mont h		el Exte 4 Digi [:] Dl	ts of F					ecimal		
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10.0 PACKING IN	FORMATION						
	standard shipping container for customers, mation. The standard packing method and E						
10.1 Packing Orc	der						
B B B B B							
1. Put 2 ea B pallet.	Bottom on the 2. Put (PCB)	one MDL in the).	e PE bag				
		2					
	3. Put 5 Pcs MDL on the per box ,totally 10 Pcs MDL						
	p film,. Finally, pack wi box	ut 2 ea Cover	on the				

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			Cu	istome	er SPE	C			Rev	. P0	20	23/03/06
 10.2 Packing Note Box Dimension : 1400mm(L)×567mm(W)×910mm(H) Package Quantity in one Box : 5pcs 												
Q`ty : Serial	ze : 100n ents el : DV5:	50QUM e 5 Q`ty ox Seria	-R11 in one b									
BO MODEL: SERIAL NO	xxxx	TEC XXXX-XX XXXXXXX E	HOU BC HNOLOG KX ① KXXXX③ Box ID 条	GY Co 形码	o.,LTD Q'TY:	xxx xxxx]	.XX.XX	2	Dant	① F ② デ ③ B ④ B ⑤ デ	ox Pack 品物料	E
Digit Code	1	2	3 4	5	6	7	8	9	10	11	12	13
Code	x	x x	K X	1	6	3	D	0	0	1	Α	1
Descripti on	Product BN	s G G d	ra e Line	Ye	ear	Mon th	Revisi on Code		Serial No.			
SPEC. NUME S8-65-8D-			. TITLE DV550Q	UM-R	11 Pro	duct S	pecific	ation	Rev P	20	29	PAGE OF 35
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11.0 PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD Module.

11.1 Mounting Precautions

- Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- You must mount a module using specified mounting holes (Details refer to the drawings)
- You should consider the mounting structure so that uneven force (ex. Twisted stress, Concentrated stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- Do not apply mechanical stress or static pressure on module; Abnormal display cause by pressing some parts of module during assembly process, do not belong to product failure, the press should be agreed by two sides.
- Determine the optimum mounting angle, refer to the viewing angle range in the specification for each model.
- Do not apply mechanical stress or static pressure on module , and avoid impact, vibration and falling.
- Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- Protection film for polarizer on the module should be slowly peeled off before display.
- Be careful to prevent water & chemicals contact the module surface.
- You should adopt radiation structure to satisfy the temperature specification.
- Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane & alcohol is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene, because they cause chemical damage to the polarizer.
- Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading..

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- This module has its circuitry PCB's on the rear side and Driver IC, should be handled carefully in order not to be stressed.
- Avoid impose stress on PCB and Driver IC during assembly process ,Do not drawing, bending, COF package & wire
- Do not disassemble the module.

11.2 Operating Precautions

- Do not connector or disconnect the cable to/from the Module at the "Power On" Condition.
- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the module would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- Do not allow to adjust the adjustable resistance or switch
- The electrochemical reaction caused by DC voltage will lead to LCD module degradation, so DC drive should be avoided.
- The LCD modules use C-MOS LSI drivers, so customers are recommended that any unused input terminal would be connected to Vdd or Vss, do not input any signals before power is turn on, and ground you body, work/assembly area, assembly equipment to protect against static electricity.
- Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the Module may be damaged.
- Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- Design the length of cable to connect between the connector for back-light and the converter as shorter as possible and the shorter cable shall be connected directly, The long cable between back-light and Converter may cause the Luminance of LED to lower and need a higher startup voltage
- The cables should be as short as possible between System Board and PCB interface.
- Connectors are precision devices to transmit electrical signals, and operators should plug in parallel
- Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.

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11.3 Electrostatic **Discharge** Precautions

- Avoid the use work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
- Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc.
- Do not close to static electricity to avoid product damage.
- Do not touch interface pin directly.

11.4 Precautions for Strong Light Exposure

• Do not leave the module operation or storage in Strong light . Strong light exposure causes degradation of polarizer and color filter.

11.5 Precautions for Storage

A. Atmosphere Requirement

ITEM	UNIT	MIN	ТҮР	MAX
Storage Temperature	(°C)	5	25	40
Storage Humidity	(%rH)	40	50	75
Storage Life	6 months			
Storage Condition	 The storage room should be equipped with a dark and good ventilation facility. Prevent products from being exposed to the direct sunlight, moisture and water. The product need to keep away from organic solvent and corrosive gas. Be careful for condensation at sudden temperature change. Storage condition is guaranteed under packing conditions. 			

B. Package Requirement

- The product should be placed in a sealed polythene bag.
- Product Should be placed on the pallet, Which is away from the floor, Be cautions not to pile the product up.
- The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.
- As the original protective film, do not use the adhesive protective film to avoid change of Pol color and characteristic.

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11.6 Precautions for protection film

- Remove the protective film slowly, keeping the removing direction approximate 30-degree not vertic al from panel surface, If possible, under ESD control device like ion blower, and the humidity of wor king room should be kept over 50%RH to reduce the risk of static charge.
- People who peeled off the protection film should wear anti-static strap and grounded well.

11.7 Appropriate Condition for Commercial Display

-Generally large-sized LCD modules are designed for consumer applications . Accordingly, long-term display like in Commercial Display application, can cause uneven display including image sticking. To optimize module's lifetime and function, several operating usages are required. 1. Normal operating condition

- Temperature: 20±15°C
- Operating Ambient Humidity : $55\pm20\%$
- Display pattern: dynamic pattern (Real display)
- Well-ventilated place is recommended to set up Commercial Display system
- 2. Special operating condition
 - a. Ambient condition
 - Well-ventilated place is recommended to set up Commercial Display system.
 - b. Power and screen save
 - Periodical power-off or screen save is needed after long-term display.

c. As the low temperature, the response time is greatly delayed. As the high temperatures (higher than the operating temperature) the LCD module may turn black screen. The above phenomenon cannot explain the failure of the display. When the temperature returns to the normal operating temperature, the LCD module will return to normal display.

d. When expose to drastic fluctuation of temperature (hot to cold or cold to hot) ,the LCD module may be affected; Specifically, drastic temperature fluctuation from cold to hot ,produces dew on the LCD module 's surface which may affect the operation of the polarizer and LCD module e. Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the Module may be damaged.

f. Products exposed to low temperature environment for a long time, need to carry out necessary protection , low temperature environment is usually refrigerators , vending machine Etc...

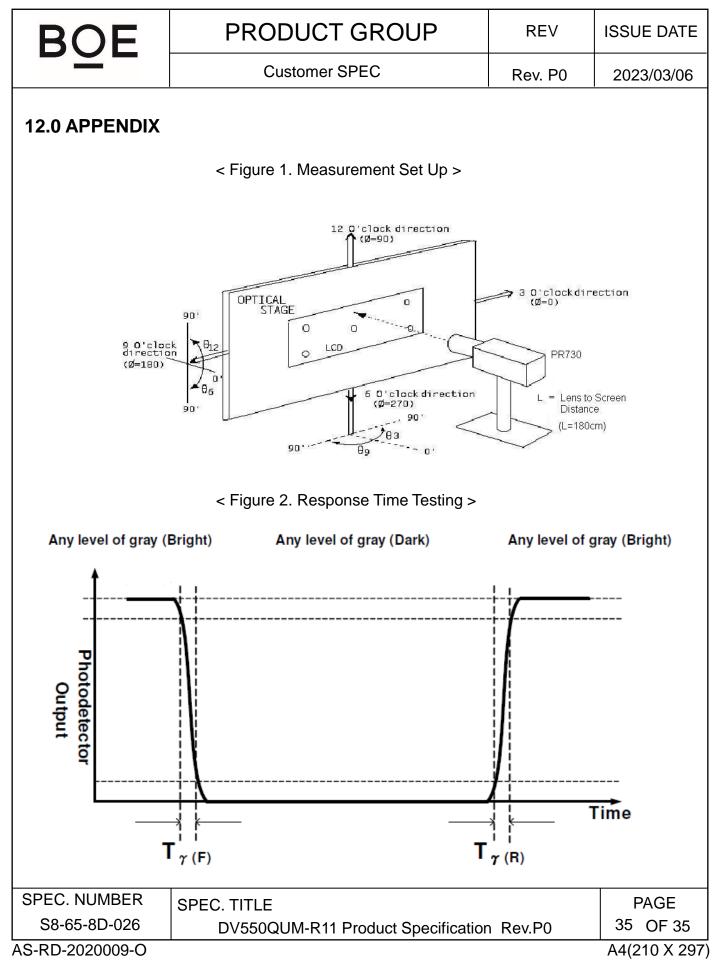
g. Long time and large angle forword use or unconventional use, It is strongly recommended to contact BOE for filed application engineering advice

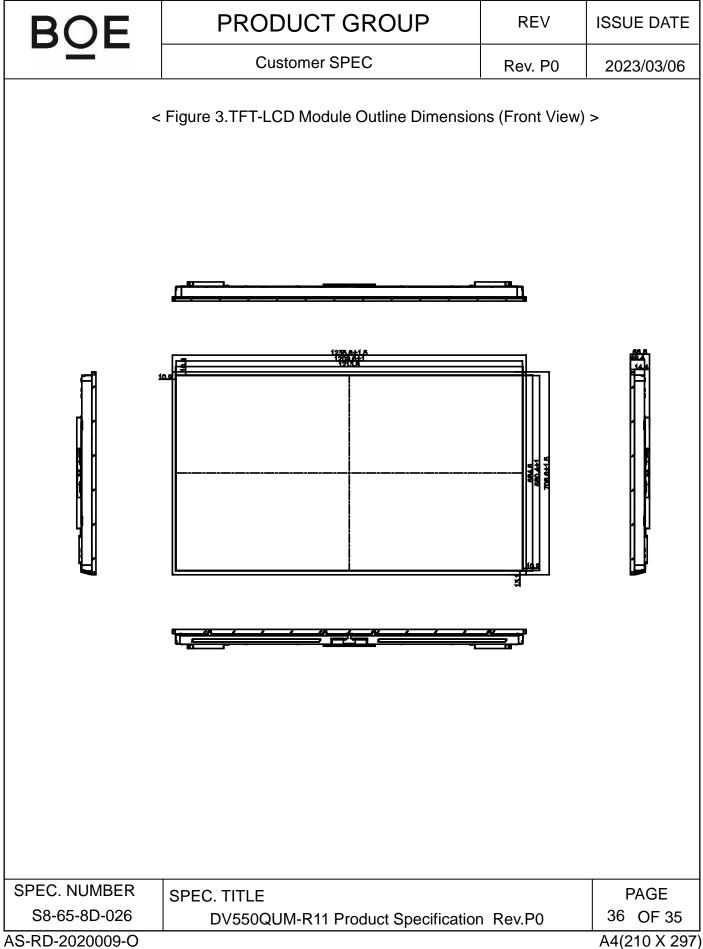
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h. Product reliability and functions are only guaranteed when the product is used under right operation usages. If product will be used in extreme conditions such as high temperature, high humidity, high altitude, special display images, running time, long time operation, outdoor operation, etc. It is strongly recommended to contact BOE for filed application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at airports, transit stations, banks, stock market and controlling systems.

- 3. Operating usages to protect against image sticking due to long-term static display.
 - a. Suitable operating time: under 20 hours a day.
 - b. Static information display recommended to use with moving image.
 - Cycling display between 5 minutes' information(static) display and 10 seconds' moving image.
 - c. Background and character (image) color change
 - Use different colors for background and character, respectively.
 - Change colors themselves periodically.
 - d. Avoid combination of background and character with large different luminance.
 - 1) Abnormal condition just means conditions except normal condition.
 - 2) Black image or moving image is strongly recommended as a screen save
- 4. Lifetime in this spec. is guaranteed only when Commercial Display is used according to operating usages.
- 5. Module should be turned clockwise based on front view when used in portrait mode
- 11.8 Other Precautions
- A. LC Leak
- If the liquid crystal material leaks from the panel, it is recommended to wash the LC with acetone or ethanol and then burn it.
- If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- If LC in mouth, mouth need to be washed, drink plenty of water to induce vomiting and follow medical advice.
- If LC touch eyes, eyes need to be washed with running water at least 15 minutes.
- B. Rework
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

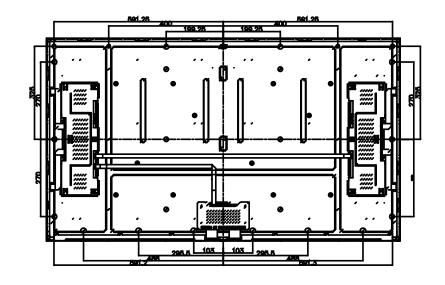
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< Figure 4.TFT-LCD Module Outline Dimensions (Rear View) >



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